



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB23003267-3B
Job Sheet 190859



Part No: RB23003267-3B

Job Qty: ~~4~~ pcs

Part Name: Block



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/19/19

Job Tracking No:

Due Date: 3/28/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RB23003267 Rev.4 IPP Rev. A 19.02.13 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	SL-154 - 1	4 pcs	3/28/19	3/28/19	0.00	0.27	SL-154 - 1		JB 19-03-10
110	QC 2	4 pcs	3/28/19	3/28/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		JB 19-03-10
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S160902

Part: RB23003267-3B

Job No: 190859

Serial No/Batch: S160902

Revision: 4

Inspector:

Exp Date:

Instructions:

Date: 03/10/19

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120 QC 8	4 pcs	3/28/19	0.00 0.00	QC 2 - 64	
				QC 8 - 12	
				QC 8 - 14	2/19/03/12
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 47	
125 Outsource - 4 - Anodize	4 pcs	3/28/19		GRO002-VC	03/14/2019 PL
126 Packaging 2-1 - Receive - B4B 4 pcs JW 8		3/28/19	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	JW 03/20/19
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
127 QC 6	4 pcs	3/28/19	0.00 0.00	QC 6 - 42	DAS DAS MAR 25 2019 40/68 9-89 9-89
				QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
130 Packaging 3-1 - Stock - B4B	4 pcs	3/28/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	DAS 28 9-89
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
140 QC 21 - SA	4 pcs	3/28/19	0.00 0.00	QC 21 - SA - 21	DAS 21 9-89 MAR 27 2019
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op 100 - 1-Machine as per folio FC 661 FOLIO REV: _____ DWG REV: _____ 2-Debur
 Descriptions: 120 - Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG.
 125 - Issue P/O; _____ -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -
 Material type; 6061T6 -Certificate of Conformity is required
 126 - C of C required.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6H0.312	6061-T6 Hex Bar .312	.3132 ft (.0783 ea)	100-SL-154 - 1	5147963

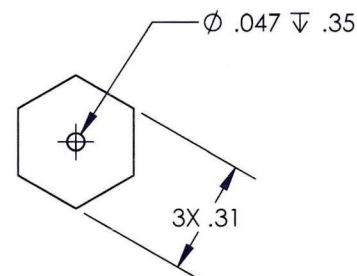
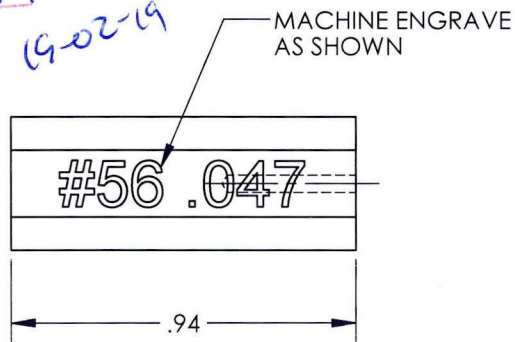
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-SL-154 - 1	M6061T6H0.312	0	7	0

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
4	16-0024	-3B ADDED DRAWING. CH'D DIM WAS .935 IS .94.	2/8/2016	DPD	JAG

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 190859 *mcj*
19-02-19



(-3B)

BLOCK

DART AEROSPACE	
TITLE POWER TURBINE CLEANING KIT	
DWG NO. RB23003267-3B	REV 4
MAT'L 2011	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX $\pm$.005 FRACTIONS $\pm$ 1/8
FINISH BLACK ANODIZE	.XX $\pm$.01 ANGLES $\pm$ 5°
SPEC MIL-A-8625, TYPE II, CLASS II	.X $\pm$.1 SURFACES = 125/✓
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	SEE NOTE 1, SHEET 1
SCALE 2:1	DATE 1/17/2001 SHEET 5 OF 18



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042883



Supplier: ATG001-VC
A.T.G. Industries Inc
760 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042883
PO Date: 3/14/19
Due Date: 3/20/19
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	190859	RB23003267-3B	Block -Issue P/O; -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	3/20/19	8 pcs	0 pcs	8 pcs	\$2.90/pcs	\$23.20

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8 X MAR 20 2019

Line Item Note ** NEED BACK ASAP **

2	190861	RB23003267-5B	Block -Issue P/O; -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	3/20/19	8 pcs	0 pcs	8 pcs	\$2.90/pcs	\$23.20
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Line Item Note ** NEED BACK ASAP **



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Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	190863	RB23003267-7B	Block -Issue P/O; -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	3/20/19	8 pcs	0 pcs	8 pcs	\$2.90/pcs	\$23.20

8X MAR 20 2019

Line Item Note ** NEED BACK ASAP **

4	190865	RB23003267-9B	Block -Issue P/O; -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	3/20/19	8 pcs	0 pcs	8 pcs	\$2.90/pcs	\$23.20
5	190857	RB23003267-11B	Block -Issue P/O; -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	3/20/19	8 pcs	0 pcs	8 pcs	\$2.90/pcs	\$23.20

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Line Item Note ** NEED BACK ASAP **



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Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	189137	RB23007615-3	#56 Drill Bit Outsource process- Anodize per QSI017 4.1.10.1) - Issue P/O to ATG; PO -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	3/20/19	10 pcs	0 pcs	10 pcs	\$2.90/pcs	\$29.00
Line Item Note ** NEED BACK ASAP **											
7	189138	RB23007615-5	#52 Drill Bit Outsource process- Anodize per QSI017 4.1.10.1 - Issue P/O to ATG; PO -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	3/20/19	12 pcs	0 pcs	12 pcs	\$2.90/pcs	\$34.80
Line Item Note ** NEED BACK ASAP **											
8	189134	RB23007615-11	#12 Drill Bit Outsource process- Anodize per QSI017 4.1.10.1 - Issue P/O to ATG; PO -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	3/20/19	10 pcs	0 pcs	10 pcs	\$2.90/pcs	\$29.00
Line Item Note ** NEED BACK ASAP **											
9	190715	646.3411	RH Wiper Deflector Issue P/O to ATG : 1- Hard Anodize, Color Black and Prime as per Dwg 646.3400	Firmed	-	3/20/19	12 pcs	0 pcs	12 pcs	\$11.92/pcs	\$143.04
Line Item Note ** NEED BACK ASAP **											

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Canada

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PURCHASE ORDER

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Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
10	187912	649.5112	RH Wiper Deflector Issue P/O to ATG : AS PER DWG 649.5100 1- Black Anodize 2- PRIME, SEE NOTE #2 Certification of Conformity is required	Firmed	-	3/20/19	4 pcs	0 pcs	4 pcs	\$17.52/pcs	\$70.08
Line Item Note ** NEED BACK ASAP **											
11	191829	D5155-043	Co-Pilot Collective Head Assembly (212/412) : Various STC's Anodize Black as per Dwg D5155 Rev. B	Firmed	-	3/20/19	2 pcs	0 pcs	2 pcs	\$2.90/pcs	\$5.80
Line Item Note ** NEED BACK ASAP **											
12	190714	646.3410	LH Wiper Deflector Issue P/O to ATG : 1- Hard Anodize, Color Black and Prime as per Dwg 646.3400	Firmed	-	3/20/19	12 pcs	0 pcs	12 pcs	\$11.92/pcs	\$143.04
Line Item Note ** NEED BACK ASAP **											
Grand Total:										\$570.76	

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 917489

Date: 19-Mar-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
10 each	Part: RB23007615-3 #56 Drill Bit Anodize per MIL-A-8625F, Type II, Class 2, Black, Water Seal .0004-.0010" (.4 - 1 mils). Job: 24805		Rev: B PO: PO042883 Line:
8 each	Part: RB23003267-3B Block Anodize per MIL-A-8625F, Type II, Class 2, Black, Water Sealant .0004-.0010" (.4 - 1 mils). Job: 24800		Rev: PO: PO042883 Line: 1
2 ea	Part: D5155-043 Co-Pilot Collective Head Assem Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils). Job: 24810		Rev: B PO: PO042883 Line: 11
8 each	Part: RB23003267-5B Block Anodize per MIL-A-8625F, Type II, Class 2, Black, Water Sealant .0004-.0010" (.4 - 1 mils). Job: 24801		Rev: PO: PO042883 Line: 2
8 each	Part: RB23003267-7B Block Anodize per MIL-A-8625F, Type II, Class 2, Black, Water Sealant .0004-.0010" (.4 - 1 mils). Job: 24802		Rev: PO: PO042883 Line: 3
8 each	Part: RB23003267-9B Block Anodize per MIL-A-8625F, Type II, Class 2, Black, Water Sealant .0004-.0010" (.4 -		Rev:
Made in Canada.			

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A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 917489

Date: 19-Mar-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	1 mils). Job: 24803	PO: PO042883	Line: 4
8 each	Part: RB23003267-11B Block Anodize per MIL-A-8625F, Type II, Class 2, Black, Water Sealant .0004-.0010" (.4 - 1 mils). Job: 24804	PO: PO042883	Rev: Line: 5
12 each	Part: RB23007615-5 #52 Drill Bit Anodize per MIL-A-8625F, Type II, Class 2, Black, Water Seal .0004-.0010" (.4 - 1 mils). Job: 24806	PO: PO042883	Rev: B Line: 7
10 each	Part: RB23007615-11 #12 Drill Bit Anodize per MIL-A-8625F, Type II, Class 2, Black, Water Seal .0004-.0010" (.4 - 1 mils). Job: 24807	PO: PO042883	Rev: B Line: 8
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>19/3/19</u> Certified Signature: _____ Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			